

Constant Current (Stick) Power Sources



Maxstar® 150

Loss Value \$2,149.00

Standard Rental Rates:

\$ 55.00 per Day
\$110.00 per Week
\$220.00 per Month

Rates include all accessories.

| Input Power | Welding Amperage Range | Rated Welding Amperage | Amps Input at Rated Output, 50/60hz | Weight |
|--------------------|------------------------|------------------------------------|-------------------------------------|---------|
| 115 VAC Stick 15 A | 20 –70 A | 70 A at 22.8 VDC, 100% Duty Cycle | 17.4 | 13.7 lb |
| 115 VAC TIG 15 A | 5–100 A | 100 A at 14.0 VDC, 100% Duty Cycle | 18.4 | |
| 115 VAC Stick 20 A | 20–100 A | 70 A at 22.8 VDC, 100% Duty Cycle | 17.4 | |
| | | 100 A at 24.0 VDC, 35% Duty Cycle | 26.4 | |
| 115 VAC TIG 20 A | 5–150 A | 100 A at 14.0 VDC, 100% Duty Cycle | 18.4 | |
| | | 150 A at 16.0 VDC, 30% Duty Cycle | 28.0 | |
| 230 VAC Stick | 20–150 A | 100 A at 24.0 VDC, 100% Duty Cycle | 13.1 | |
| | | 150 A at 26.0 VDC, 30% Duty Cycle | 21.6 | |
| 230 VAC TIG | 5–150 A | 100 A at 14.0 VDC, 100% Duty Cycle | 8.3 | |
| | | 150 A at 16.0 VDC, 30% Duty Cycle | 14.2 | |



Maxstar® 200 DX

Loss Value \$2,841.00

Standard Rental Rates:

\$ 95.00 per Day
\$190.00 per Week
\$380.00 per Month

Rates include two 50' 1/0 cable extensions, 1' ground and stinger.

| Welding Mode | Welding Amperage Range | Input Power | Rated Output | Amps Input at Rated Load Output, 50/60 Hz, | | | | | Weight |
|--------------|------------------------------|-------------|---------------|--|-------|-------|-------|-------|---------|
| | | | | 115 V | 200 V | 230 V | 400 V | 440 V | |
| TIG | DC 1 – 140 A (120 VAC) | 3-Phase | 175 A at 17 V | 12.1 | 10.5 | 6.0 | 5.3 | 5.2 | 13.7 lb |
| | | 1-Phase | 175 A at 17 V | 19.9 | 17.4 | | | | |
| | DC 1 – 200 A (200 – 460 VAC) | | 150 A at 16 V | 29.7 | | | | | |
| | | | 125 A at 15 V | 23.0 | | | | | |
| Stick | DC 1 – 90 A (120 VAC) | 3-Phase | 150 A at 26 V | 14.7 | 13.1 | 7.4 | 6.6 | 6.4 | 13.7 lb |
| | | 1-Phase | 150 A at 26 V | 24.9 | 21.7 | | | | |
| | DC 1 – 200 A (200 – 460 VAC) | | 125 A at 25 V | 34.1 | | | | | |
| | | | 90 A at 24 V | 25.0 | | | | | |

Prices effective 4/21/2010; subject to change without notice.

Constant Current (Stick) Power Sources



CST™ 280

Loss Value \$2,344.00

Standard Rental Rates:

\$ 90.00 per Day
\$175.00 per Week
\$350.00 per Month

Rates include two 50' 1/0 cable extensions, 1' ground and stinger.

| Welding Mode | Input Power | Welding Amperage Range | Rated Output | Amps Input at Rated Load Output, 50/60 Hz, | | | | | Weight |
|--------------|-------------|------------------------|-----------------|--|-------|-------|-------|-------|--------|
| | | | | 220 V | 230 V | 400 V | 440 V | 460 V | |
| Stick TIG | 3-Phase | 5 – 280 A | 280 A at 31.2 V | 35 | 34.2 | | 17.8 | 14.7 | 41 lb |
| | | | 200 A at 28 V | 23.3 | 22.5 | | 11.7 | 9.7 | |
| | 1-Phase | 5 – 200 A | 200 A at 28 V | 43.9 | 43 | | | | |
| | | | 150 A at 26 V | 32.7 | 32 | | | | |



XMT® 304 CC/CV

Loss Value \$3,960.00

Standard Rental Rates:

\$ 98.00 per Day
\$195.00 per Week
\$390.00 per Month

Rates include two 50' 1/0 cable extensions, 1' ground and stinger.

| Input Power | Voltage Range in CV Mode | Amperage Range in CC Mode | Rated Output | Amps Input at Rated Load Output, 50/60 Hz, | | | | | Weight |
|-------------|--------------------------|---------------------------|---------------|--|-------|-------|-------|-------|---------|
| | | | | 208 V | 230 V | 400 V | 460 V | 575 V | |
| 3-Phase | 10 – 35 V | 5 – 400 A | 300 A at 32 V | 33.7 | 30.5 | 17 | 18.9 | 15.2 | 79.5 lb |
| 1-Phase | 10 – 35 V | 5 – 400 A | 225 A at 29 V | 52.4 | 47.4 | | 24.5 | | |



XMT® 350 CC/CV

Loss Value \$4,685.00

Standard Rental Rates:

\$103.00 per Day
\$205.00 per Week
\$410.00 per Month

Rates include two 50' 1/0 cable extensions, 1' ground and stinger.

| Input Power | Voltage Range in CV Mode | Amperage Range in CC Mode | Rated Output | Amps Input at Rated Load Output, 50/60 Hz, | | | | | Weight |
|-------------|--------------------------|---------------------------|---------------|--|-------|-------|-------|-------|--------|
| | | | | 208 V | 230 V | 400 V | 460 V | 575 V | |
| 3-Phase | 10 – 38 V | 5 – 425 A | 350 A at 34 V | 40.4 | 36.1 | 20.6 | 17.8 | 14.1 | 80 lb |
| 1-Phase | 10 – 38 V | 5 – 425 A | 300 A at 32 V | 60.8 | 54.6 | 29.7 | 24.5 | 19.9 | |

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Constant Current (Stick) Power Sources

Stick Optional Equipment

Pricing for optional equipment only rented with an accompanying machine.

| Option | Daily | Weekly | Monthly |
|--------------------------------------|--------------|---------------|----------------|
| Remote Hand Control | \$25.00 | \$45.00 | \$ 90.00 |
| Remote Extension Cord (50' Sections) | \$ 8.00 | \$16.00 | \$ 32.00 |
| 1/0 Extension Cable (50' Sections) | \$ 8.00 | \$16.00 | \$ 32.00 |

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